



- NOTES:
- $X_i = (2i - n - 1) \times 0.125$, WHERE i CORRESPONDS TO THE i 'th FIBER PER THE NUMBERING CONVENTION, AND n IS THE TOTAL NUMBER OF FIBERS IN THE ARRAY.
 - NOMINAL TRUE POSITION OF FIBER-HOLE CENTERS IS SHIFTED IN THE 'Y' DIRECTION (TOWARD THE NON-WINDOW SIDE) TO ACCOUNT FOR FERRULE TRANSLATION DUE TO THE 8° ANGLE.
 - MATERIAL: POLYPHENYLENE SULFIDE RESIN, MAT'L SPEC SHEET #C7718
 - GUIDE PINS SHOULD HAVE A DIAMETER RANGING FROM 0.698 TO 0.699 TO MINIMIZE INSERTION LOSS.

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Material: SEE NOTES

REV	DATE	DESCRIPTION	ECN
A	1/8/16	INITIAL RELEASE	1876-mm
	3/19/18	REVISED TO STD. DWG. FORMAT	2123-rr
B1	8/1/19	REVISED GATE VESTIGE CALLOUT	2123-mm
B	11/13/19	RELEASE	2123-rr

▲ DENOTES CRITICAL DIMENSION

CUSTOMER DRAWING

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TITLE FERRULE, 8F, PPS, SM, PRE-ANGLED

SIZE: B S&M Part No.: 15777 DWG NO: C15777 REV: B

SCALE: N.T.S. Drafter: M.McCROSKEY Date: 9/18/2015 SHEET 1 OF 1

