



- NOTES:
1. $X_i = (2i - n - 1) \times 0.125$, WHERE i CORRESPONDS TO THE i 'th FIBER PER THE NUMBERING CONVENTION, AND n IS THE TOTAL NUMBER OF FIBERS IN THE ARRAY.
 2. NOMINAL TRUE POSITION OF FIBER-HOLE CENTERS IS SHIFTED IN THE 'Y' DIRECTION (TOWARD THE NON-WINDOW SIDE) TO ACCOUNT FOR FERRULE TRANSLATION DUE TO THE 8° ANGLE.
 3. MATERIAL: POLYPHENYLENE SULFIDE RESIN, MAT'L SPEC SHEET #C7718
 4. GUIDE PINS SHOULD HAVE A DIAMETER RANGING FROM 0.698 TO 0.699 TO MINIMIZE INSERTION LOSS.

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Material: SEE NOTES

REV	DATE	DESCRIPTION	ECN
A	8/6/10	INITIAL RELEASE	01180
B1	3/19/18	REVISED TO STD. DWG. FORMAT	2123-rr
	8/1/19	REVISED GATE VESTIGE CALLOUT	2123-mm
B	11/13/19	RELEASE	2123-rr

CUSTOMER DRAWING

DIMENSIONS FOR REFERENCE ONLY

THIRD ANGLE PROJECTION

METRIC/mm

▲ DENOTES CRITICAL DIMENSION

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TITLE
FERRULE, 24F, PPS, SM,
PRE-ANGLED

SIZE	S&M Part No.: 12677	DWG NO. C12677	REV B
SCALE N.T.S.	Drafter M. YOUNT	Date: 8/18/2009	SHEET 1 OF 1