

**NOTES:**

1.  $X_i = (2i - n - 1) \times 0.125$ , WHERE  $i$  CORRESPONDS TO THE 'i' TH FIBER PER THE NUMBERING CONVENTION, AND  $n$  IS THE TOTAL NUMBER OF FIBERS IN THE ARRAY.
2. NOMINAL TRUE POSITION OF FIBER-HOLE CENTERS IS SHIFTED IN THE 'Y' DIRECTION (TOWARD THE NON-WINDOW SIDE) TO ACCOUNT FOR FERRULE TRANSLATION DUE TO THE 8° ANGLE.
3. MATERIAL: POLYPHENYLENE SULFIDE RESIN, MAT'L SPEC SHEET #C7438
4. GUIDE PINS SHOULD HAVE A DIAMETER RANGING FROM 0.698 TO 0.699 TO MINIMIZE INSERTION LOSS.

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**Material:** SEE NOTES

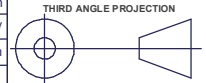
REV	DATE	DESCRIPTION	ECN
X1	9/18/15	---	1740-mm
	1/7/16	---	1740-my
A	1/8/16	INITIAL RELEASE	1876-mm

**CUSTOMER DRAWING**

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DIMENSIONS FOR REFERENCE ONLY

**TITLE**  
FERRULE, 8F, PPS, MT, SM, Pre-Angled



SIZE S&M Part No.: 15777 DWG NO. **C15777** REV A

**METRIC/mm**

SCALE N.T.S. Drafter M.McCROSKY Date: 9/18/2015 SHEET 1 OF 1

▲ DENOTES CRITICAL DIMENSION