

**NOTES:**

1.  $X_i = (2i - n - 1) \times 0.125$ , WHERE  $i$  CORRESPONDS TO THE 'i'th FIBER PER THE NUMBERING CONVENTION, AND  $n$  IS THE TOTAL NUMBER OF FIBERS IN THE ARRAY.
2. NOMINAL TRUE POSITION OF FIBER-HOLE CENTERS IS SHIFTED IN THE 'Y' DIRECTION (TOWARD THE NON-WINDOW SIDE) TO ACCOUNT FOR FERRULE TRANSLATION DUE TO THE 8° ANGLE.
3. MATERIAL: POLYPHENYLENE SULFIDE RESIN, MAT'L SPEC SHEET #C7438
4. GUIDE PINS SHOULD HAVE A DIAMETER RANGING FROM 0.698 TO 0.699 TO MINIMIZE INSERTION LOSS.

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**Material:** SEE NOTES

REV	DATE	DESCRIPTION	ECN
X1	7/5/12	---	01491
A	8/29/12	INITIAL RELEASE	01491

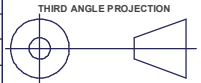
**CUSTOMER DRAWING**

▲ DENOTES CRITICAL DIMENSION

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**TITLE**  
FERRULE, 12F, PPS, MT, SM, Pre-Angled



SIZE	S&M Part No.:	DWG NO.	REV
B	13641	<b>C13641</b>	A

**METRIC/mm**

SCALE	Drafter	Date:	SHEET	OF
N.T.S.	M.McCROSKY	7/5/2012	1	1